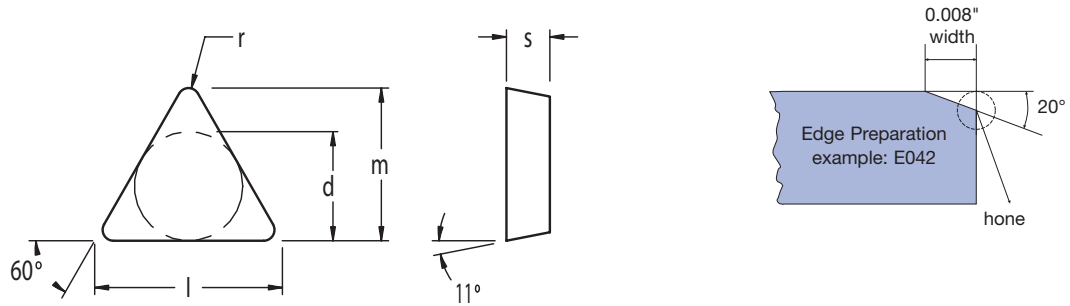


# T Style Turning Inserts

TPG



Part Number		Dimensions (inch)							Grade					
ANSI	ISO	d	l	s	r	m	m1	h	SA7402		SA8204		SA8405	
									Stock	Edge Prep	Stock	Edge Prep	Stock	Edge Prep
TPG221	TPGN110304	0.250	0.433	0.125	0.016	0.359	-	-	◆◆◆	E022	-	-	-	-
TPG222	TPGN110308	0.250	0.433	0.125	0.031	0.344	-	-	◆◆◆	E022	-	-	-	-
TPG321	TPGN160304	0.375	0.649	0.125	0.016	0.547	-	-	◆◆◆	E022	◆◆	E020	-	-
TPG322	TPGN160308	0.375	0.649	0.125	0.031	0.531	-	-	◆◆◆	E022	◆◆	E020	◆◆	E020

Ordering example: TPG 221 SA7402

## Star Guide Key to Recommended Inserts

Material Designations								
	P◆	Unalloyed Steels	M◆	Stainless Steels	K◆	Cast Irons	S◆	High Temp. Alloys
	P◆	Alloyed Steels	M◆	PH Stainless	N◆	Aluminium & Alloys	H◆	Hard Materials