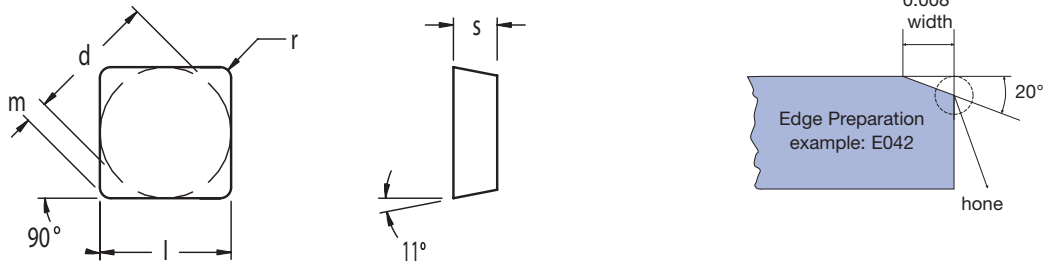


S Style Turning Inserts

SPG



Part Number		Dimensions (inch)							Grade					
ANSI	ISO	d	l	s	r	m	m1	h	SA7402		SA8204		SA8405	
									Stock	Edge Prep	Stock	Edge Prep	Stock	Edge Prep
SPG322	<i>SPGN090308</i>	0.375	0.375	0.125	0.031	0.065	-	-	-	-	◆◆	E040	-	-
SPG422	<i>SPGN120308</i>	0.500	0.500	0.125	0.031	0.091	-	-	◆◆◆	E042	-	-	-	-
SPG423	<i>SPGN120312</i>	0.500	0.500	0.125	0.047	0.084	-	-	◆◆◆	E022	◆◆	E020	-	-
SPG432	<i>SPGN120408</i>	0.500	0.500	0.188	0.031	0.091	-	-	◆◆◆	E042	-	-	-	-
SPG433	<i>SPGN120412</i>	0.500	0.500	0.188	0.047	0.084	-	-	◆◆◆	E042	◆◆	E040	-	-
SPG434	<i>SPGN120416</i>	0.500	0.500	0.188	0.063	0.077	-	-	◆◆◆	E042	◆◆	E040	-	-

Ordering example: **SPG 434 SA7402**

Star Guide Key to Recommended Inserts

Material Designations								
	P ◆	Unalloyed Steels	M ◆	Stainless Steels	K ◆	Cast Irons	S ◆	High Temp. Alloys
	P ◆	Alloyed Steels	M ◆	PH Stainless	N ◆	Aluminium & Alloys	H ◆	Hard Materials

