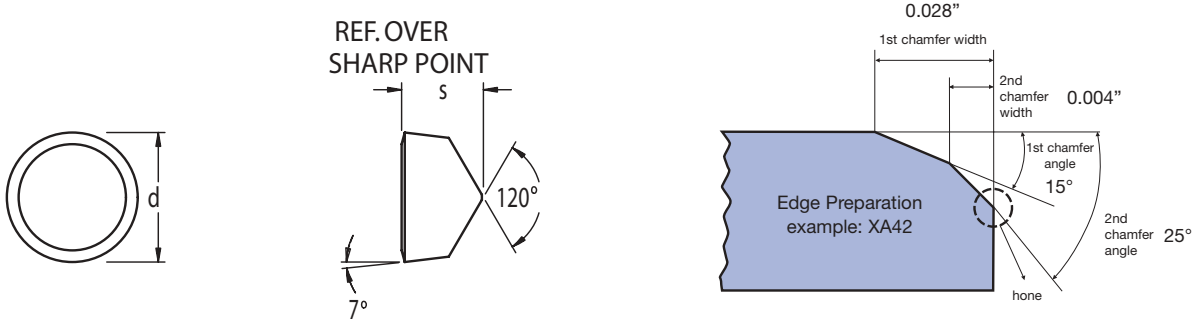


# R Style Turning Inserts

## RCGX



Part Number		Dimensions (inch)							Grade					
ANSI	ISO	d	l	s	r	m	m1	h	SA7402		SA8204		SA8405	
									Stock	Edge Prep	Stock	Edge Prep	Stock	Edge Prep
<b>RCGX25</b>	<i>RCGX060700</i>	0.250	-	0.313	-	-	-	-	◆◆◆	D152	-	-	-	-
<b>RCGX35</b>	<i>RCGX090700</i>	0.375	-	0.313	-	-	-	-	◆◆◆	XA42	◆◆	E040	-	-
<b>RCGX45</b>	<i>RCGX120700</i>	0.500	-	0.313	-	-	-	-	◆◆◆	X542	◆◆	X542	-	-
<b>RCGX151000</b>	<i>RCGX151000</i>	0.625	-	0.394	-	-	-	-	◆◆◆	X542	◆◆	X542	-	-
<b>RCGX191000</b>	<i>RCGX191000</i>	0.750	-	0.394	-	-	-	-	◆◆◆	X542	-	-	-	-
<b>RCGX251200</b>	<i>RCGX251200</i>	1.000	-	0.472	-	-	-	-	◆◆◆	X635	-	-	-	-

RCGX 251200 = 140° bottom angle.

Ordering example: RCGX 251200 SA7402

### Star Guide Key to Recommended Inserts

Material Designations							
	<b>P</b> ◆ Unalloyed Steels	<b>M</b> ◆ Stainless Steels	<b>K</b> ◆ Cast Irons	<b>S</b> ◆ High Temp. Alloys			
	<b>P</b> ◆ Alloyed Steels	<b>M</b> ◆ PH Stainless	<b>N</b> ◆ Aluminium & Alloys	<b>H</b> ◆ Hard Materials			