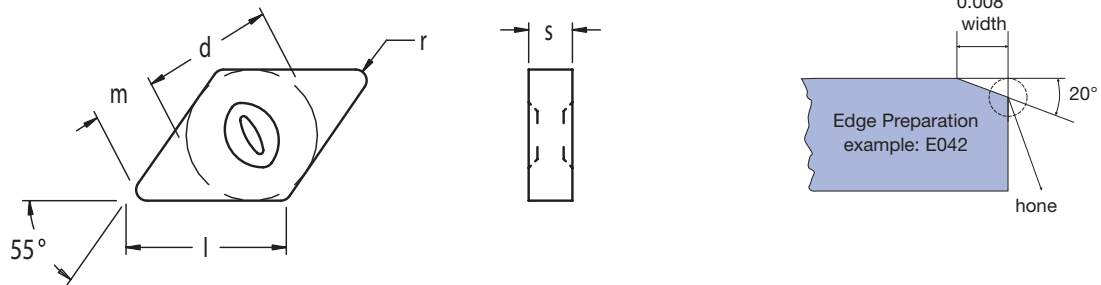


# D Style Turning Inserts

## DNGX



Part Number		Dimensions (inch)							Grade					
ANSI	ISO	d	l	s	r	m	m1	h	SA7402		SA8204		SA8405	
									Stock	Edge Prep	Stock	Edge Prep	Stock	Edge Prep
<b>DNGX120712</b>	<i>DNGX120712</i>	0.472	0.480	0.313	0.047	0.174	-	-	-	-	◆◆	E040	◆◆	E020
<b>DNGX120716</b>	<i>DNGX120716</i>	0.472	0.480	0.313	0.063	0.156	-	-	-	-	◆◆	E040	-	-
<b>DNGX453</b>	<i>DNGX150712</i>	0.500	0.610	0.313	0.047	0.235	-	-	-	-	◆◆	E040	-	-
<b>DNGX454</b>	<i>DNGX150716</i>	0.500	0.610	0.313	0.063	0.218	-	-	-	-	◆◆	E040	◆◆	E020

Ordering example: **DNGX 453 SA8204**

## Star Guide Key to Recommended Inserts

Material Designations					
	<b>P</b> ◆ Unalloyed Steels	<b>M</b> ◆ Stainless Steels	<b>K</b> ◆ Cast Irons	<b>S</b> ◆ High Temp. Alloys	
	<b>P</b> ◆ Alloyed Steels	<b>M</b> ◆ PH Stainless	<b>N</b> ◆ Aluminium & Alloys	<b>H</b> ◆ Hard Materials	

