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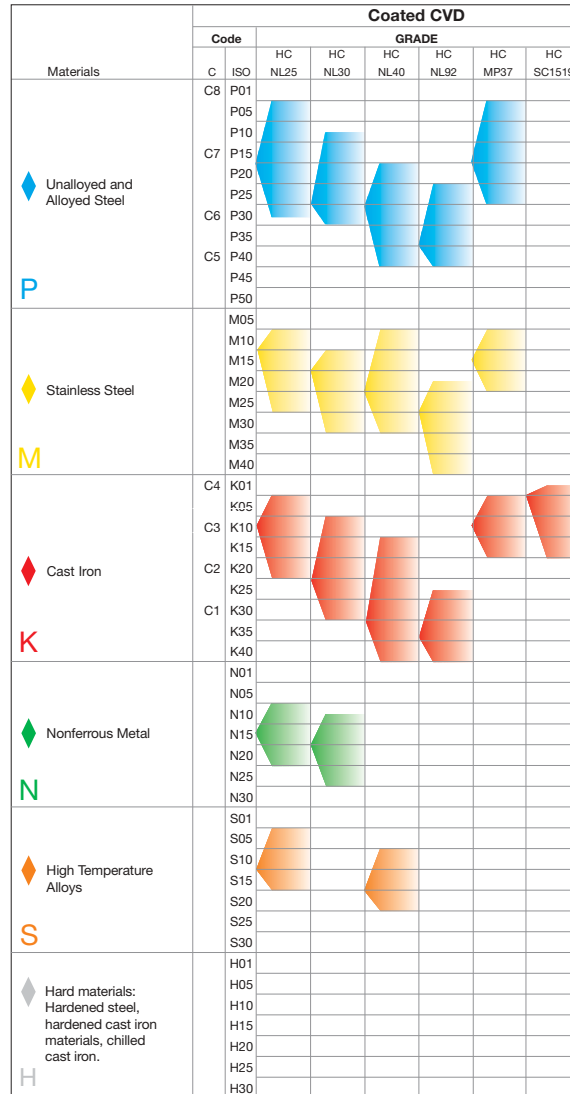
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ASSOCIATED COMPANIES

- | | | |
|-----------|-------------|--------------|
| Australia | Holland | South Africa |
| Austria | Japan | South Korea |
| Belgium | New Zealand | Sweden |
| Denmark | Norway | Thailand |
| Finland | Portugal | |

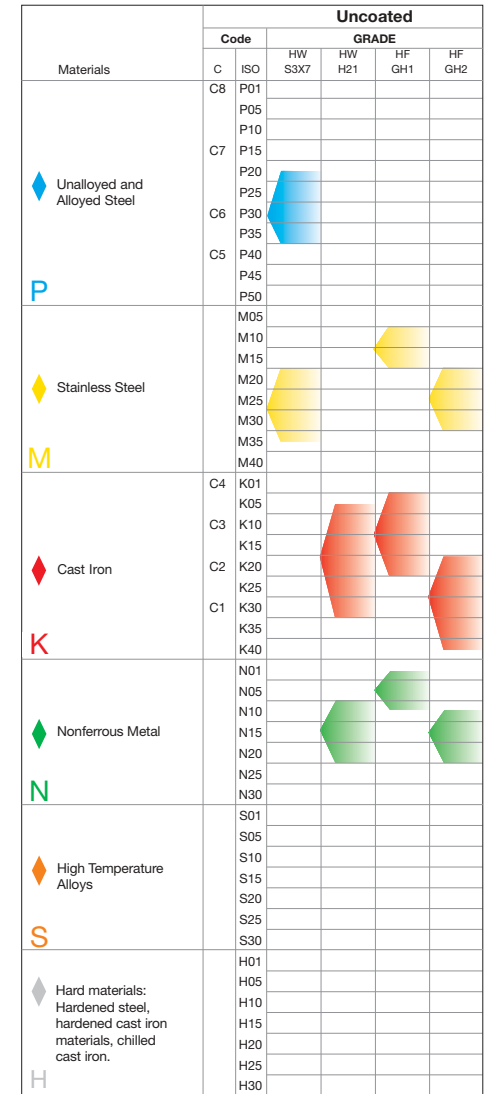
LITERATURE RE-ORDER NUMBER
318FLYUK/USA.V1
SUPERIOR 06/02 - PRINTED IN THE U.K.

Stellram® Grade Selection chart



Turning grade classification

Optimum Grade Performance



↑ Increasing cutting speed
↑ Increasing wear resistance - Increasing feed
↑ Increasing shock resistance - Increasing feed